PRODUCT DATA SHEET

HI FLEX RUBBER

10 YEAR WARRANTY

GENERAL DESCRIPTION

This waterbased coating is a highly flexible pure acrylic coating, developed as a water resistant non yellowing coating with rust inhibiting properties and can be applied to virtually all surfaces. The product has a fine particle size with medium viscosity and shows outstanding ultraviolet tolerance. This product can be used as a base coat and a topcoat.

APPLICATION AREAS

- Interior & Exterior Use
- Galvanised & Cement surfaces

PRODUCT FEATURES

- Highly flexible pure acrylic coating
- Water resistant
- Non-yellowing
- Excellent adhesion
- UV Resistant
- Easy no-mess application properties
- Quick drying 2 coats can be applied in one day
- Can be used as a base and topcoat
- Rust Inhibitor

PRODUCT DATA

Physical Form: High Viscosity Liquid

Finish: Mid sheen

Practical: 6m² per liter application on 100µ per coat. Coverage will depend on surface porosity, colour and application

nethod

Properties: Touch dry in 30mintures. Over-coating in 3 hours depending on ambient temperature, vapour pressure and

humidity.

Flashpoint: Waterbased.

DFT: 100µ per coat - 300µ recommended

APPLICATION DETAILS

Mixing:

Application Method:

Thinning: Cleaning: Application: Always stir well before use with a flat paddle.

Brush, roller or airless spray gun.

Not recommended. This product is ready for use undiluted; but can be thinned with 8-10% water.

Clean equipment with water. Do not allow the paint to dry on the equipment.

For Brush or Roller Application:

- Apply 3 coats of paint to achieve proper penetration and allow to dry for 3 hours, and an additional 4 hours in cold wet weather.
- Porous surfaces may require an additional coat to ensure surface is properly coated.

For Airless Spray Application:

- Dilute the product with no more than 10% by volume with water.
- Apply 3 coats of paint to achieve proper penetration and allow to dry for 3 hours and an additional 4 hours in cold weather.
- Porous surfaces may require an additional coat to ensure surface is properly coated.

SURFACE PREPARATION

Steel & Galvanised Structures:

- Remove all rust with Clean & Protect, scrub and rinse thoroughly with water.
- Remove dust, oil, grease and other foreign materials with Degreaser.
- Ensure that the surface is sound and dry before painting.
- Apply paint 3 coats with 3 hours drying time between coats.

Previously Painted Surfaces

- Make sure old paint coatings are firm and solid.
- Remove all loose, flaking and bubbling paint with Paint Stripper, and rinse thoroughly with water.
- Treat rusted areas with Clean & Protect by means of wire brush, hard bristle brush or broom.
 Wash with water
- Remove dust, oil, grease and other foreign materials with Degreaser, rinse thoroughly and allow to dry.
- Ensure that the surface is sound and dry before painting.
- · Apply primer and leave to dry.
- Apply paint 3 coats with 3 hours drying time between coats.

Fibre Cement, Cement Tiles & Granular Tiles

- Remove all dust, dirt and loose granules, friable and powdery material with high-pressure water jet or scrub down
 with Degreaser and a hard bristle or wire brush and water.
- Prime with one coat Bonding Liquid allow to dry for 2 hours.
- Apply paint 3 coats with 3 hours drying time between coats.

SECONDARY PRODUCTS YOU MAY NEED

- Dropsheets
- · Brushes, rollers and paint trays
- Bonding Liquid
- Paint stripper
- Hard brush, broom or wire brush
- High-pressure water jet

HEALTH & SAFETY

This product is non-flammable. Avoid contact with eyes and mouth. If bodily contact is made, rinse off immediately with water. Do not ingest, if ingested, do not induce vomiting, seek medical attention.

DISCLAIMER ADVICE:

The information given in this product information sheet is based on controlled laboratory tests and many years of experience. It is given in good faith, but no guarantee of any performance characteristics is given or implied. Mocnort Paints cannot be held liable for consequential damage of whatsoever nature that may arise from the use of Mocnort Paints products. Mocnort Paints reserves the right to update product specifications without prior notice.

